

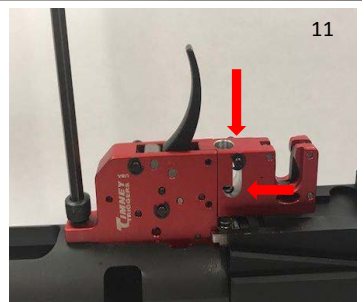
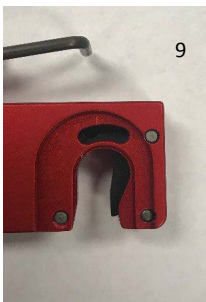
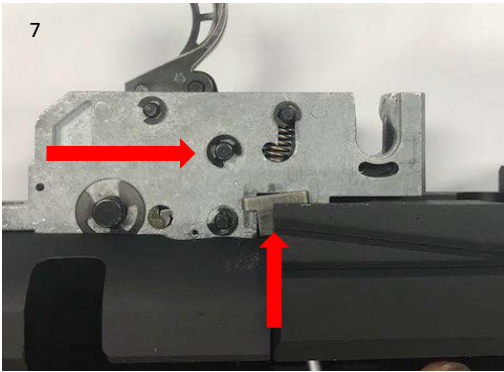
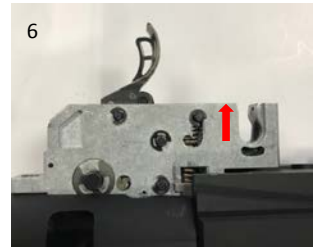
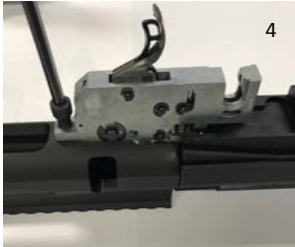
## **TRIGGER INSTALLATION INSTRUCTIONS**

Thank you for purchasing this Timney Trigger. It has been designed and manufactured to provide you with a lifetime of dependable service. Each trigger is hand tested and calibrated on a rifle action before leaving our factory. Please read these instructions **fully** before you begin installing the trigger, you'll be glad you did.

1. Before beginning work on any firearm, remove the ammunition source and double check to ensure the chamber is empty.
2. Place the safety selector to the SAFE position.
3. Remove bolt from the action.
4. Remove the two action screws (see Images 1 & 2).
5. Remove the lower receiver (See Image 3).
6. Remove screw from the front of the trigger group (See Image 4).
7. Locate J- shaped slot in the trigger group (see Image 5).
8. Relocate pin to the top of the J-shaped slot, relieving the spring pressure (See image 6).
9. From inside of the action, depress the cocking piece guide block all the way up, then gently push towards the rear to remove the trigger group. (See Image 7).
10. Remove the cocking piece guide, J-slot spring, pin and E-clip and reinstall each component your Timney trigger. (See Image 8)

### **DO NOT REMOVE THE SAFETY FROM THE RUGER LOWER**

11. On the non-Timney side of the trigger, remove safety linkage from the housing. The safety linkage is the wire that spans from the front of the housing to the rear. On the rear part of the housing, gently pull outwards until linkage is free (see Image 9).
12. Line up the tabs on the Timney trigger with the slots in the action; while pressing down on the trigger group, depress the cocking piece guide and slide the Timney Trigger forward. Make sure the cocking guide piece seats properly. (See Image 10).
13. Install trigger group screw that was removed in step 5. (See Image 11).
14. Relocate the J-slot pin to the bottom of the slot so the spring will be compressed (See Image 11).
15. Reinstall safety linkage. Ensure that when reinstalling, that the linkage is properly seated in both the front and rear part of the housing. \*Note: the linkage should be able to rotate relatively free after installing the front part of the linkage into the pivoting safety mechanism
16. Replace the lower receiver and install the front and rear action screws
17. Install the bolt and lock the butt stock in place
18. Ensure chamber is free of cartridges and the gun is cleared, place the safety selector switch to the FIRE position and test the trigger.



**NOTE:** If you have trouble, contact Timney or check out the troubleshooting steps on the Timney website [www.timneytriggers.com](http://www.timneytriggers.com). Timney will also install your trigger for \$40.00 plus \$35.00 shipping and handling.

### TIMNEY TRIGGER GUARANTEE

**Material and workmanship:** This Timney trigger has been carefully inspected, tested and adjusted to give a lifetime of dependable service. Every possible care has been exercised in its design and construction. If any defect in workmanship or material should develop under conditions of normal use and service, any necessary repairs, including parts and labor will be made at NO CHARGE to the purchaser providing that our inspection reveals parts were not damaged through accident, alteration, misuse, abuse or other causes beyond our control. We neither assume nor imply any oral or statutory warranties, and we neither assume nor authorize any person to assume for us any obligation or liability in connection with this trigger. Repairs or disassembly of this trigger in any manner without specific authorization, voids the guarantee.