

## **CZ SCORPION** EVO III TRIGGER INSTALLATION INSTRUCTIONS

Thank you for purchasing this Timney Trigger. It has been designed and manufactured to provide you with a lifetime of dependable service. Each trigger is hand tested and calibrated on a rifle action before leaving our factory. Please read these instructions fully before you begin installing the trigger, you'll be glad you did.



Before beginning work on any firearm, remove the ammunition source and double check to ensure the chamber is empty.

Pull charging handle back and up to keep the chamber open (Image 1)

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On the right side of the gun, push in the lower receiver locking pin and pull out on the other side until it clicks. Grab onto the mag-well and pull down in a rotating motion to remove lower receiver from the upper receiver (Image 1)

Remove the safety using a 1.5mm Allen wrench and fully unthread and remove the screw securing the right-side switch of the safety and remove switch. With that side of the safety now exposed push safety out. You may need to grab the left side switch and wiggle the safety as you pull towards yourself (Image 2) Note: Safety selector must be in the fire position to expose the set screws for removal

Remove the trigger pack by inserting a 3mm Allen wrench through the hole on the bottom of the trigger guard, unthread and remove the screw. Turn over the lower receiver to allow the trigger pack to slide out (Image 3)

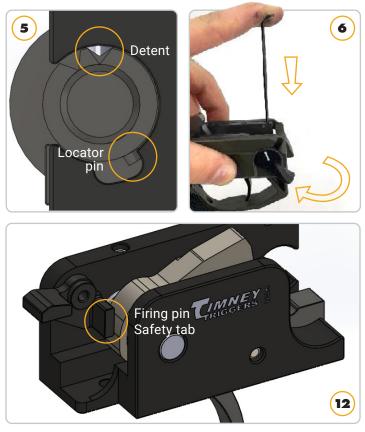
Drop in your new Timney Trigger! Do not screw in your mounting screw just yet, the trigger pack needs to be free in order to reinsert the safety selector

Now insert the safety ("removed" switch side first) into the trigger pack. When installing, start with the selector tab in the 6 o'clock position as shown in image 4. Gently push in while also rotating the safety counterclockwise until you feel it seat. Ensure alignment pin on the safety is positioned within the lower cutout of the safety opening in the housing (Image 4 & 5)









Reinstall the right-side safety switch using the 1.5mm screw removed in step 4

Using a 2.5 mm Allen wrench, mount the Timney Trigger using the M4 screw precoated with thread locker provided in the packaging. Screw up through the bottom of the lower and snug firmly (reverse of step 5) \*\* If you want to use the factory screw, you must put thread locker on the screw and allow it to cure after installation, before firing. The screw will vibrate out without thread locker. (Image 3)

Now insert the detent, provided in the packaging, chisel tip down into the rear-most housing hole over the safety followed by the spring, also provided in the packaging (Image 6)

With your 5/64" Allen wrench, push down into the hole, through the spring, where the detent was inserted to simulate spring pressure on top of the detent and then rotate the safety switch to cycle the safety. The safety should feel smooth and be clicking in and out of fire and safe. If you feel the safety binding, release the pressure from your Allen wrench and rotate the safety back and forth to allow the flats of the detent to fall into the grooves of the safety and repeat the process. If safety feels sloppy, the detent is not protruding out far enough to engage the safety properly and you may need to remove and reinstall the detent, so it seats properly (Images 5 & 6)

Once the safety is working properly, gently remove your Allen wrench and insert the 1/8" cone tip set screw provided in the packaging. The safety stiffness is adjustable to your liking, but it MUST be screwed past flush on the top of the housing but must not be screwed in too far that the safety will bind. Check the function of the safety after the screw has been reinserted. Ensure firing pin safety in front of the hammer is oriented correctly with the flat tab resting against the front of the hammer. Firing pin safety will be damaged if this step is not done. (Image 4 & 12)

Insert the lower receiver back into the upper receiver and push in the lower receiver locking pin. (reverse of step 3) (Image 1)

Ensure the chamber is clear, point in a safe direction, and check the function of the trigger.

## TIMNEY TRIGGER GUARANTEE

Material and workmanship: This Timney trigger has been carefully inspected, tested and adjusted to give a lifetime of dependable service. Every possible care has been exercised in its design and construction. If any defect in workmanship or material should develop under conditions of normal use and service, any necessary repairs, including parts and labor will be made at NO CHARGE to the purchaser providing that our inspection reveals parts were not damaged through accident, alteration, misuse, abuse or other causes beyond our control. We neither assume nor imply any oral or statutory warranties, and we neither assume nor authorize any person to assume for us any obligation or liability in connection with this trigger. Repairs or disassembly of this trigger in any manner without specific authorization, voids the guarantee.

If you have trouble check out the troubleshooting steps on www.timneytriggers.com. Timney will also install your trigger for \$40.00 plus \$35.00 shipping and handling. Contact us by phone: 623-223-1111 or Fax: 623-223-1112 2020 W Quail Ave, Pheonix AZ. 85027 technicalsupport@timneyusa.com www.timneytriggers.com